



CHEVROLET MOTOR DIVISION
General Motors Corporation
Chevrolet Service Department



Chevrolet Dealer Service Technical Bulletin

67-T-57
Number:
Ia
Section:
Oct. 12, 1967
Date:

Subject: AIR CONDITIONING INFORMATION -
1967 CHEVROLET AND CAMARO

Attn: Service Manager

To: ALL CHEVROLET DEALERS

Investigation into 1967 Chevrolet and Camaro air conditioning units, revealed some customer dissatisfaction in the following three areas:

- I. Insufficient cooling due to improper temperature door position and/or sealing of outlet hoses and ducts. Corrections are outlined in Dealer Bulletin 67-T-15, dated March 6, 1967.
- II. 4-Season only -
 - a. The recirculating air door and/or the compressor may not function in proper sequence with the temperature control lever movement.
 - b. An air (vacuum) leak may be noticeable at or around the air conditioning control head.

These conditions will result if an incorrect control head vacuum valve has been installed in production or from parts stock. To correct these conditions the proper vacuum valve (Parts listed on Page 2) should be installed.

- III. Comfortron air conditioning only - Under certain conditions with moderate outside temperatures, the discharge air at the left hand outlet will be noticeably warmer than discharge air at the center and right hand outlets.

This condition results from the design of the bi-level air separating baffle within the heater air condition case. To correct the unequal air outlet discharge temperatures, a metal baffle should be fabricated and installed over the center of the existing plastic bi-level baffle.

Information for installing the air condition baffle is included on Page 2 and 3 of this bulletin.

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- c: Dealer List
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Important That All Service Personnel Read—Please Initial

Service Manager	Shop Foreman	Service Salesman	Service Technicians											

PROCEDURE FOR FABRICATING AND INSTALLING COMFORTRON BAFFLE

1. Remove the glove box compartment and door.
2. Remove the three (3) screws attaching the center air outlet duct to the distributor.
3. Fabricate from sheet metal or aluminum (3/64 - 1/16" thick by 6-1/8" x 3-3/4") a baffle using Figure 1 as a template.
4. Set the temperature control dial to maximum cold while engine is running. This will open the diverter door for access to the bi-level baffle.
5. Install the fabricated baffle over the existing bi-level baffle, as shown in Figure 2, using two self-tapping (#10 -- 16 x 5/8) washer hexhead screws. Start self-tapping screw into fabricated bracket for easier installation.
6. Reinstall air conditioning components and check the system. Then, reinstall glove box compartment and door.

PARTS AND LABOR DATA - FABRICATION AND INSTALLATION OF COMFORTRON BAFFLE

QUA.	PART NO.	PART DESCRIPTION	P	FC	L	T	OPERATION NO.	TIME
1.				25	X		C977090	1.2

PARTS AND LABOR DATA - INSTALLATION OF VACUUM VALVE ASSEMBLY

Parts Information

Chevrolet - Part Number 1222845
Camaro - Part Number 1222688

QUA.	PART NO.	PART DESCRIPTION	P	FC	L	T	OPERATION NO.	TIME
1.	1	As Req'd.	X	58			C967090	1.0

FABRICATION AND INSTALLATION
OF
1967-1968 COMFORTRON SERVICE BAFFLE

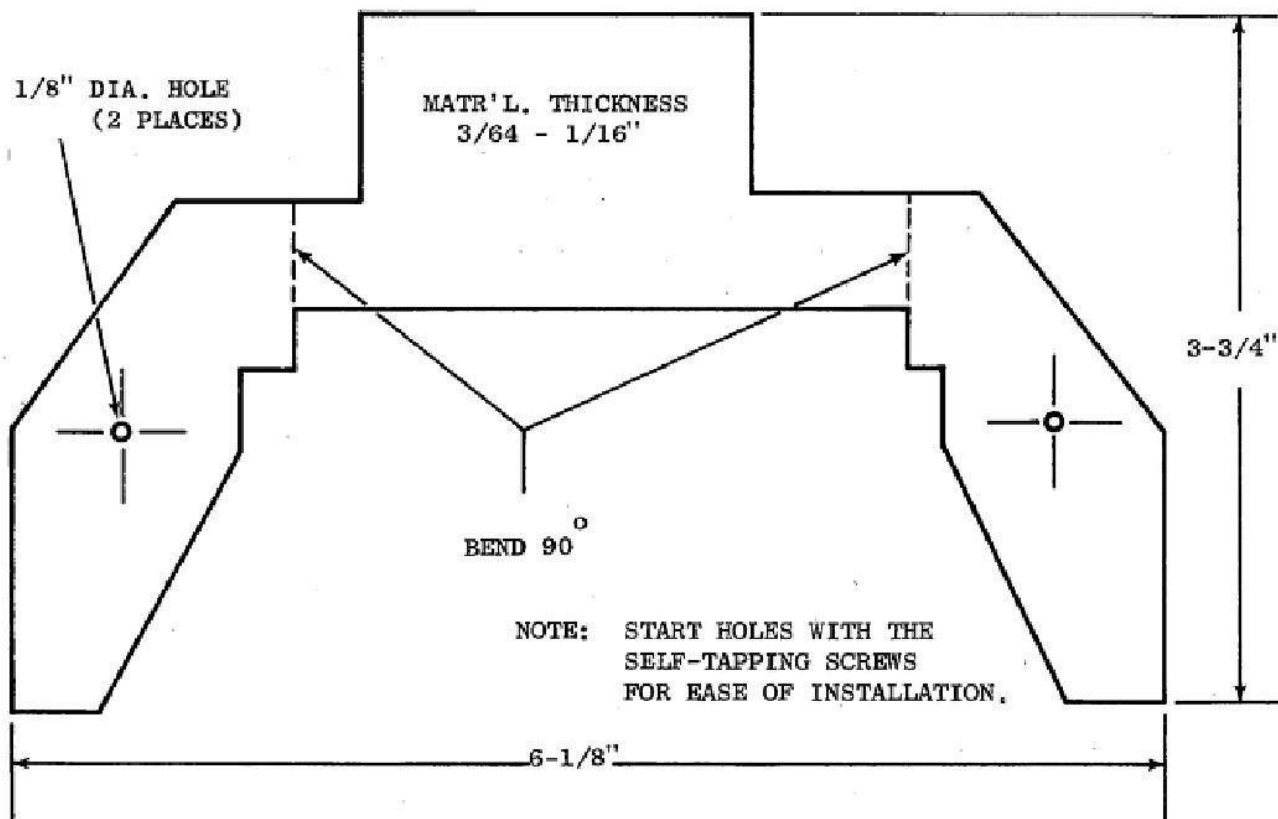


FIG. 1

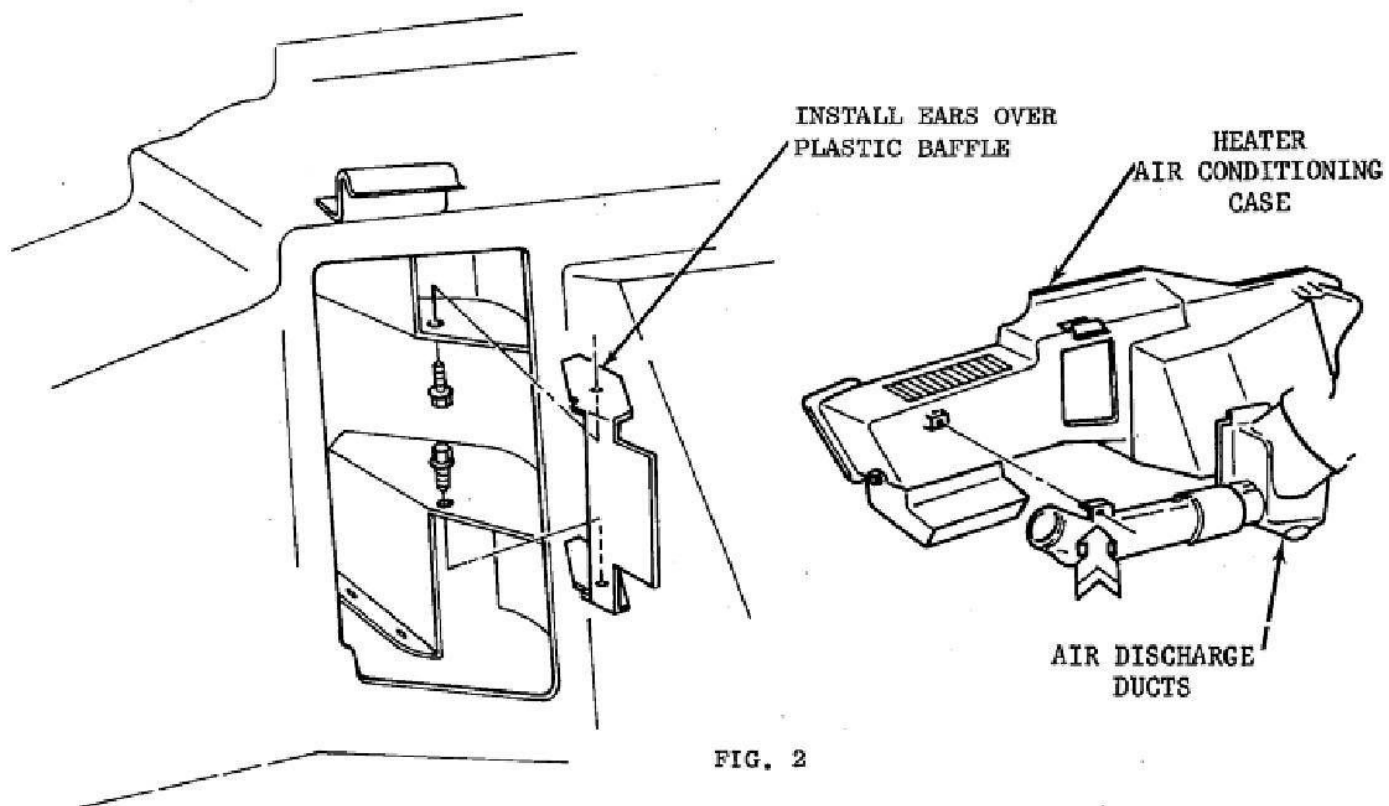


FIG. 2